



AGGRETEx
DECORATIVE CONCRETE SOLUTIONS

AggreTexSC, LLC
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AGGRETExTM PATCH

PRODUCT DATA SHEET

AGGRETEx PATCH

DESCRIPTION

AggreTex Patch is a general purpose polymer-modified concrete repair mortar for concrete floors, walls, precast, tilt-up and masonry surfaces. AggreTex Patch can be used for horizontal and vertical applications to provide a durable repair that can be shaped by shaving or sanding.

FEATURES AND BENEFITS

- Can be featheredged and shaped
- Lifts up to 1" in thickness (up to 2" in small areas)
- Designed for interior & exterior repairs
- Excellent durability and adhesion
- Dries to color of concrete
- One component - Just add water

APPLICATION

Applications

- Interior & exterior
- Vertical, overhead & horizontal repairs
- Used at no slump consistency
- Outstanding repair material for concrete pipe, curbs, sidewalks, formed and precast concrete

Surface Preparation: The concrete must be sound and free of all foreign material, including oil, grease, dust, laitance or other surface contaminants. For maximum durability, saw cut the perimeter of the repair 1/8" deeper than the depth of the repair, creating a notched, reinforced edge. Mechanically abrade the surface by an engineered approved method in accordance with ICRI 310.2 Guideline to a minimum CSP 5. All concrete surfaces to be repaired must be in a saturated-surface-damp (SSD) condition with no standing water on the surface.

Priming/Scrub Coat: Thoroughly clean all exposed steel reinforcing of rust and coat with an appropriate rust inhibitor. Prepared concrete must be SSD and primed with a spray or brush coat of an appropriate concrete bonding agent and the repair mortar applied wet on wet or up to the recommended open time (we recommend SprecPrep SB).



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As an alternative, apply a scrub coat of the properly mixed repair mortar by scrubbing a thin layer into the pre-dampened substrate with a stiff brush. Place the repair mortar immediately before the bond coat dries.

Mixing: Mix 6.75 – 7.25 pints (depending on desired consistency) of clean water per 50 pound bag of material. Mix with a low speed drill. Add recommended amount of clean water into the container, followed by the AggreTex Patch. Mix 2 to 3 minutes. Mix only what can be applied within the setting period. AggreTex Patch may be used with an acrylic bonder neat or mixed 1 to 1 with water per 50 pounds of powder to increase durability, abrasion resistance and bond strength. The addition of an acrylic bonding agent is recommended when using AggreTex Patch in thin, horizontal applications subjected to heavy traffic or wear.

Placement: Trowel AggreTex Patch firmly into the prepared area, ensuring intimate contact with the bonding surface. Use slightly more material than is needed and roughly shape during placement. After the initial set, when AggreTex Patch is surface hard, shave the material to the desired final shape using a steel trowel. Maximum depth of neat repair mortar is 1" for each lift. Additional lifts can be placed after the original lift has achieved set. The original lift should be left with a rough surface to improve bond between lifts.

Finishing/Curing: Finish the repair material to the desired texture to match the surrounding concrete. AggreTex Patch is self-curing under most conditions. In severe drying conditions, use an ASTM C-309 compliant, water based curing compound.

TYPICAL TEST DATA

Set Time at 70oF (ASTM C-266)	
Initial Set	30 - 40 min
Final Set	60 min
Compressive Strength (ASTM C-109)	
3 hour	1000 psi
1 day	3000 psi
7 days	5000 psi
28 days	6000 psi
Length Change (ASTM C 157)	
28 days (air cure)	-.08%
28 days (water cure)	+.03%
Freeze-Thaw (ASTM C-672)	
Scaling Resistance	25 cycles=0% loss
Slant Shear Bond Strength (ASTM C- 882)	
7 day	1680 psi
Flexural Strength (ASTM C-348)	
28 days	650 psi
Yield	
Yield Per Bag	.43 cu-ft



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SPECIFICATION/COMPLIANCE

ASTM C 928 Rapid Hardening Cementitious Mortar
ASTM C 109 Compressive Strength
ASTM C 882 Slant Shear Bond Strength

PACKAGING

50 lb bag & 50 lb plastic pail
Coverage: approx 20 sq-ft @ 1/4"

CLEAN UP

Tools and equipment may be cleaned with water before AggreTex Patch hardens.

SHELF LIFE

Shelf life of unopened bags stored in a dry facility is 12 months. Excessive temperature differential and/or high humidity can shorten the shelf life expectancy. Store in a cool, dry area away from direct sunlight.

LIMITATIONS/PRECAUTIONS

Minimum thickness for repair is 1/8" to achieve maximum durability in heavy wear applications. Do not retemper after initial mixing.

For large horizontal overlay or topping applications use SpecChem DuoPatch due to a more flowable consistency, greater durability and abrasion resistance.

Do not add other cements or additives to this product. AggreTex Patch is a fast setting product, so mixing equipment should be cleaned with water as soon as possible.

Do not allow repairs to freeze until the material has reached a minimum of 1000 psi compressive strength. In adverse temperatures, follow ACI recommendations for hot/cold weather concreting practices.

Use only potable water for mixing.

Minimum surface and ambient temperature of 45°F and rising is required at the time of application. For optimum results, condition material to between 65°F and 85°F.

Caution: Contains Portland Cement and sand. Cement will cause irritation. Avoid contact. A dust respirator, safety goggles, and rubber gloves are recommended. Avoid prolonged contact with clothing. In case of contact with eyes, immediately flush with water for at least 15 minutes. Get prompt medical attention. Do not wear contact lenses when working with this product. DO NOT take internally. Keep out of reach of children.



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Avoid hazards by following all precautions found in the Material Safety Data Sheet (MSDS), product labels, and technical literature. Please read this information prior to using the product.

WARRANTY

NOTICE-READ CAREFULLY CONDITIONS OF SALE

AggreTexSC, LLC offers this product for sale subject to and limited by the warranty which may only be varied by written agreement of a duly authorized corporate officer of AggreTexSC, LLC. No other representative of or for AggreTexSC, LLC is authorized to grant any warranty or to waive limitation of liability set forth below.

WARRANTY LIMITATION

AggreTexSC, LLC warrants this product to be free of manufacturing defects. If the product when purchased was defective and was within use period indicated on container or carton, when used, AggreTexSC, LLC will replace the defective product with new product without charge to the purchaser. AggreTexSC, LLC makes no other warranty, either expressed or implied, concerning this product. There is no warranty of merchantability. **NO CLAIM OF ANY KIND SHALL BE GREATER THAN THE PURCHASE PRICE OF THE PRODUCT IN RESPECT OF WHICH DAMAGES ARE CLAIMED.**

INHERENT RISK

Purchaser assumes all risk associated with the use or application of the product.